

Work Order ID 165834

Wednesday, August 30, 2017 3:14:21 PM

165834**PRELIMINARY**

Page 1

Item ID: D5533-200

Accept

N9000040100Setup Start ***NS1***

Revision ID: PRELIM

Item Name: Placard, Max Load

Stop ***NS2***

Start Date: 8/31/2017 Start Qty: 10.00

10

Cust Item ID:

Required Date: 9/7/2017 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: **DAS 13** Date: **AUG 30 2017** Tooling: _____ Date: _____
QC: **9-89** Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D5533	A
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100		0.00
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1000

Purchasing

Purchasing

Memo

Issue P/O:

Possible supplier: P&L Printing

Manufacture as per Dwg D5533-200(Laser etch)

Material release note required

110	Receive & Inspect for Damage & Mat'l Certs	0.00
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110

Packaging

Packaging

Memo

0.20

DAS 13 9-89
10 AUG 31 2017

10x SP17-9-12

Work Order ID 165834

165834

Page 2

Wednesday, August 30, 2017 3:14:21 PM

Item ID: D5533-200
Revision ID: PRELIM
Item Name: Placard, Max Load

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 8/31/2017 Start Qty: 10.00 *10*
Required Date: 9/7/2017 Req'd Qty: 10.00 *10*

Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- All purchased or subcontracted products	0.00							DAS 9 9-89
120						10	SEP 19 2017		
QC	Memo	0.00							

Quality Control

130 Identify as per dwg & Stock Location: 5+ feet in 0.00
130
Packaging Memo 0.10
Packaging ***ONE YEAR EXPIRED DATE FROM RECEIVING: ***

no required.

(9) 17-08-18 PD.
+1 took for w/o 165850

140 QC21- Final Inspection - Work Order Release 0.00
140
QC Memo 1.00
Quality Control

DAS
21
9-89

SEP 28 2017

POSITIVE RECALL

EFFECTIVE CL AUTH 17/08/30

RELEASED 183-13 DATE PD

@ Rev A.

RD17-1044-01

Picklist Print

Page 1

Wednesday, August 30, 2017 3:14:19 PM

Work Order ID: 165834

165834

Parent Item: D5533-200

D5533-200

Parent Item Name: Placard, Max Load

Start Date: 8/31/2017

Required Date: 9/7/2017

Start Qty: 10.00

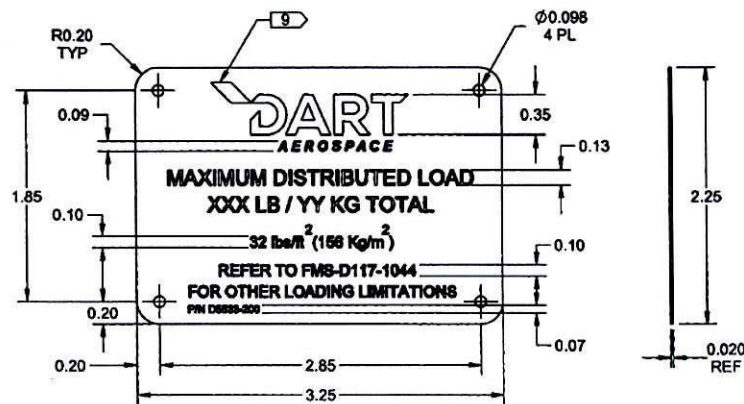
Required Qty: 10.00

Comments: IPP REV:A 17.08.30 NEW ISSUE DD VERF:DP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5533-200P		Purchased		No			Each	0.0000		10			
D5533-200P													
Placard, Max Load													

**

10x 8017-9-12.



DAS
13
9-89
AUG 30 2017

W10.165834

D5533-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D5533-200	200 lb / 91 kg

NOTES:

- 1) MATERIAL: DURABLACK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D5533-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D5533-200 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 200 POUNDS (lbs)
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

APPROVED BY DESIGN MANAGER

A	NEW ISSUE	RF	17.07.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	EUGENE, OR	
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5533	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.		PLACARD, MAX LOAD	NTS
DATE	17.07.24	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

300000

117-1044-011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37640**

Purchase Order Date 8/31/2017

PO Print Date 8/31/2017

Page Number 1 of 1

Order From : VC-PL001
P & L PRINTING
19226 AIRPORT ROAD
SUMMERSTOWN, ONTARIO K0C 2E0
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

AUG 31 2017

Contact Name
Vendor Phone 613-931-1241
Ship To Contact
Ship To Phone
Ship Via: FedEx Overnight collect
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D5533-200P AS PER DWG D5533 REV. A B165834	Placard, Max Load	9/7/2017 Yes 9/7/2017	FN	10.00 Each	\$12.00	\$120.00
Line Total:							\$120.00
2	71401-45 Quality Procurement Clauses A005 RIGHT OF ENTRY A016 PERSONNEL QUALIFICATION A042 DART NOTIFICATION BY SUPPLIER	PROCUREMENT QUALITY CLAUSES	9/7/2017 No 9/7/2017		1.00	\$0.00	\$0.00
Line Total:							\$0.00
PO Total:							\$120.00

SEP-9-12

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 8/31/2017



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

PACKING SLIP

SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

DATE September 8, 2017

P.O NUMBER PO37640

ITEM DESCRIPTION**QUANTITY****COMMENTS**

D5533-200P Placard, Max Load

10

AS PER DWG D5533

SEP-9-12



19226 Airport Road
Summerstown, ON
K0C 2E0
plprinting@bellnet.ca

Tel.: 613 931-1241
Fax: 613 931-2560

www.plprinting.ca

Invoice

Number: 9360

Date: September 08, 2017

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

Ship To:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

PO Number	Terms	Ship Via
37640		

Description	Quantity	Price	HST	Amount
D5533-200P, Placard, Max Load, Laser etched Durablack 3.25 x 2.25"	10.00	12.00	✓	120.00
SPN-9-12				

Sub-Total	\$120.00
13.00% on 120.00	15.60
Total	\$135.60

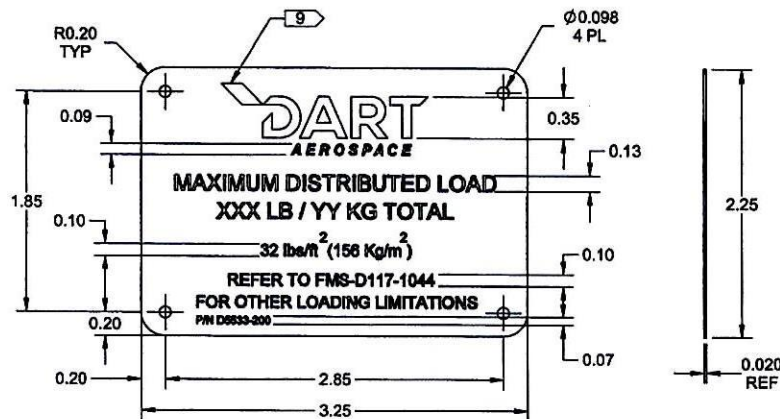
We do more than just print on paper!

Whatever we make, we make it the best we possibly can.
We make it as good as if we were going to keep it for ourselves.

H.S.T. No. 13301 4258

2% INTEREST CHARGED ON OVERDUE ACCOUNTS
PAY BY INVOICE NO STATEMENT WILL BE ISSUED

Thank You



D5533-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D5533-200	200 lb / 91 kg

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REF DART SPEC MDUBLKS.020
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- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2018-01-08
ECN 12-793

APPROVED

A NEW ISSUE		RF	17.07.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	RF		
CHECKED	WK	DRAWING NO.	REV. A
MFG. APPR.	DD	D5533	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PLACARD, MAX LOAD	NTS
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